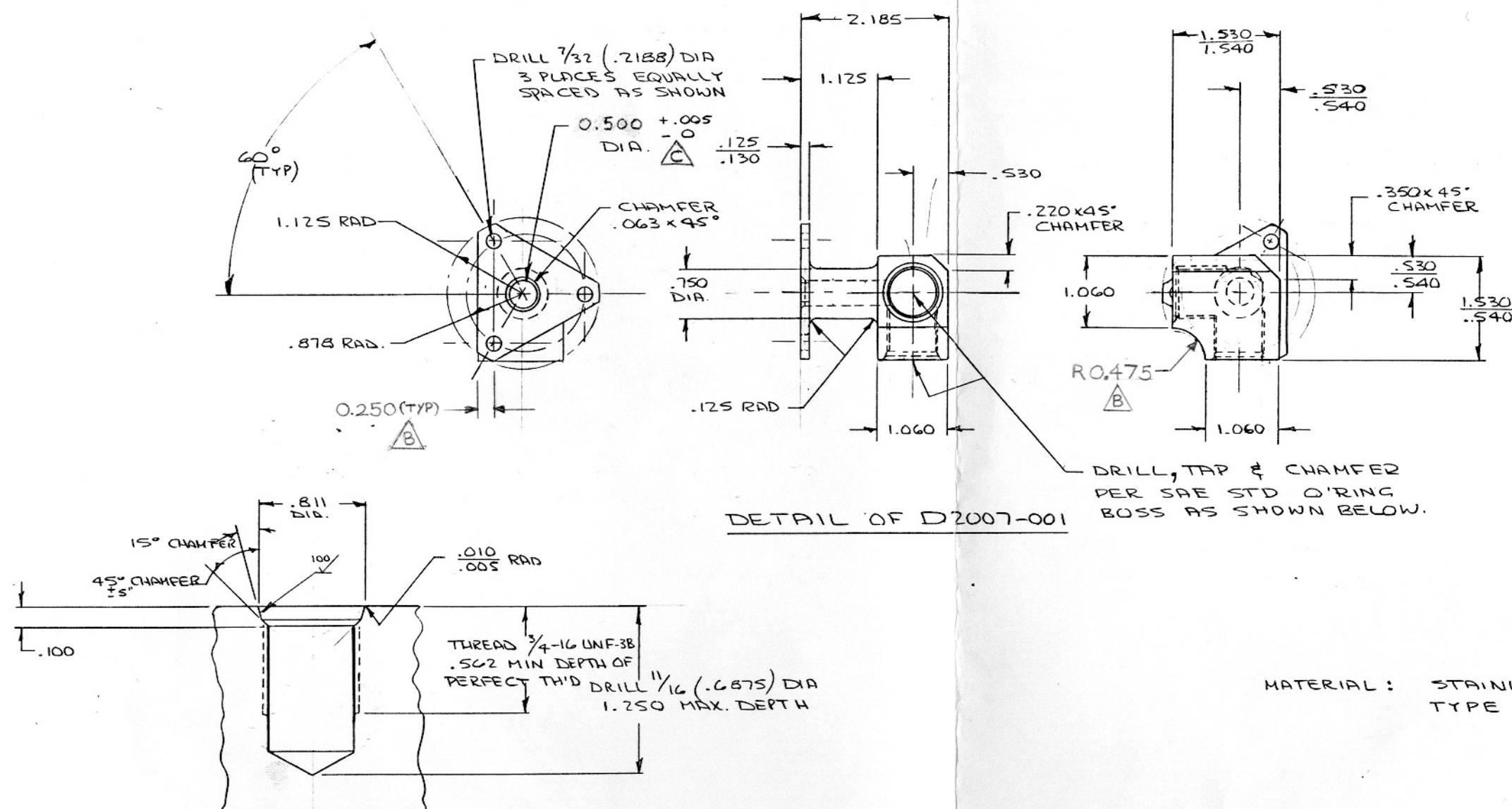


RELEASED
DS 99/04/29



DETAIL OF D2007-001

MATERIAL: STAINLESS STEEL
TYPE 303/316 C



C B		REVISION	RIVET CODE SHALL BE PER NAS 523		QTY REQUIRED		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
C B		DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO SYSTEMS INC.		APPROVAL		CONTRACT NO.		DART DART AERO ACCESSORIES INC VANCOUVER CANADA		
C B		APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		D=DIMPLE DIGIT-NO OF SHEETS C=COUNTERSINK		DATE		ALLISON Z50 C28/C30		
C B		DESCRIPTION OF CHANGE	GENERAL LIMITS		D=DIMPLE DIGIT-NO OF SHEETS C=COUNTERSINK		30.12.04		CUSTOMER BLEED AIR PORT FITTING		
C B			1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — XX ± .030 XXX ± .010 2. ANGLES ± 1/2° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		30.12.04		TITLE		
C B			REPORT ALL DISCREPANCIES — DO NOT SCALE		BASIC CODES BJ=MS20470AD BB=MS20426AD		D2007		CODE		
C B					EFFECTIVITY		D2007		REV C		